



BATHURST
RESOURCES LIMITED

Risky Business: Implementing Risk Management at the Operational Level

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South Island Locations



Risk Management Journey

- ◆ **Why start a risk management journey?**
 - ◆ *Approval of Escarpment Mine 2013*
 - ◆ *DRAFT Health Safety in Employment (Mining Operations and Quarrying Operations) Regulations 2013*

Risk Management Journey

◆ Development plan for a revised Health Safety Management System

◆ *What risk management processes are required at extractive site?*

◆ *How do policies, objectives, strategies, standards & procedures = a risk management organisational culture?*

Risk Management Journey

◆ What BRL had in place for risk start of 2013?

- ◆ *BRL Risk Policy*

- ◆ *BRL Board Sub Committee in Risk and Audit*

- ◆ *Job Safety Analysis Tool*

- ◆ *Formal Risk Assessments for larger projects*

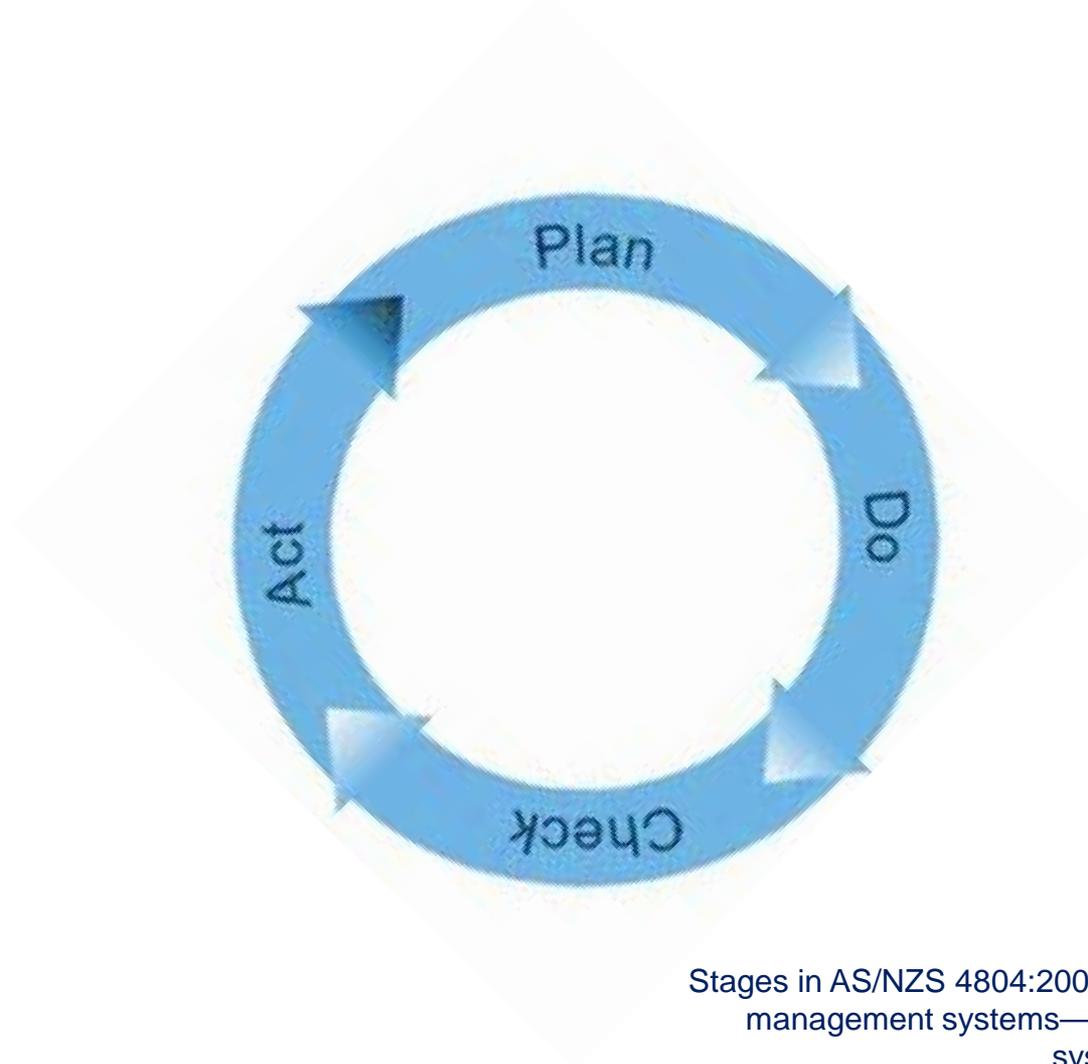
- ◆ *Each site used their own risk matrix for risk assessments*

Risk Management Journey

◆Determined our goal

◆*To transform the existing health and safety culture of mine workers to systematically adopt risk management into their everyday work practices in a pragmatic way*

Health and Safety Management System



Stages in AS/NZS 4804:2001 (Occupational health and safety management systems— General guidelines on principles, systems and supporting techniques)

Management Incorporating Risk Management

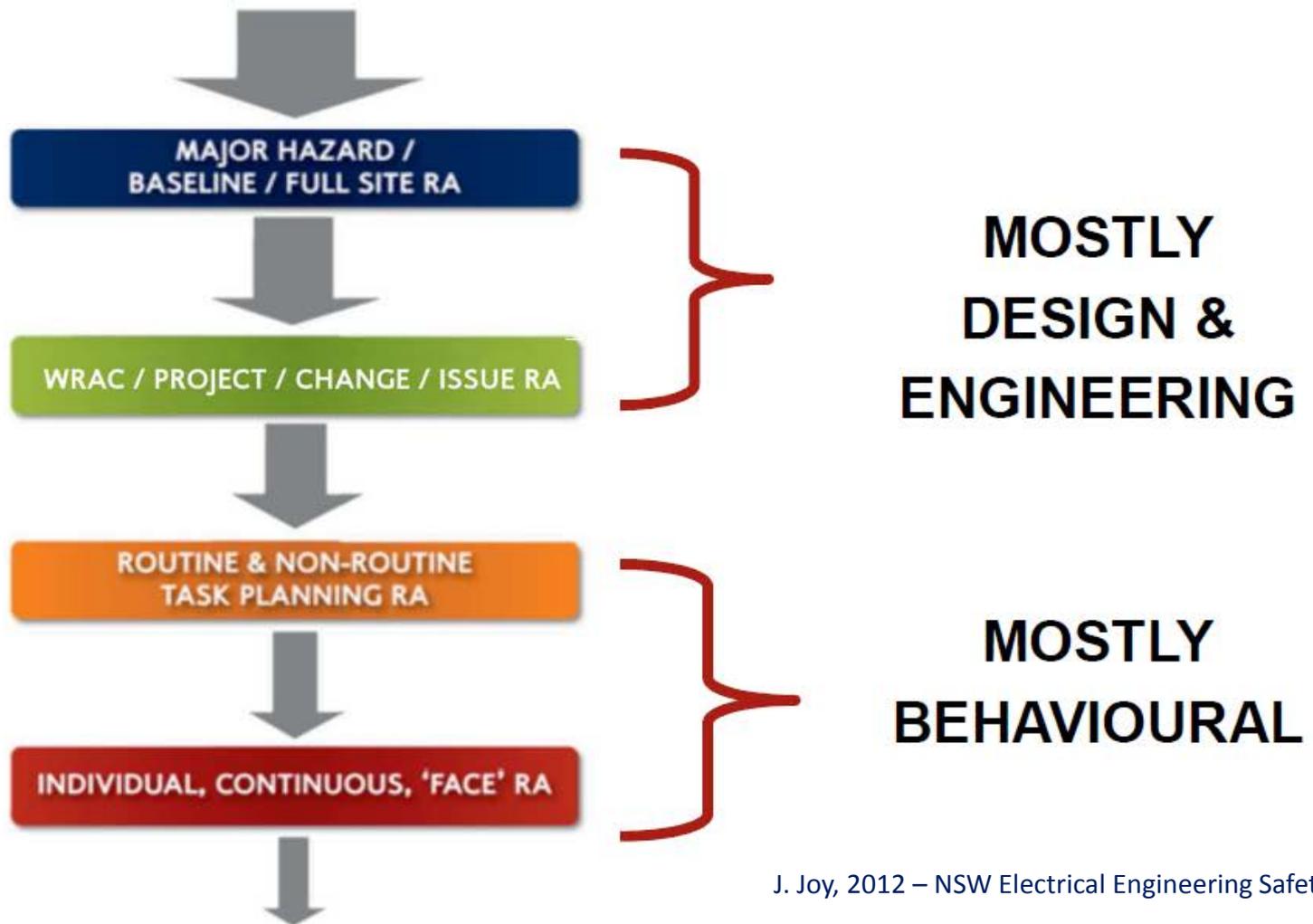
Plan to Manage Risks



Investigate Incidents & Audit

Adopted from NSW Dept of Industry and Investment, *MDG 10 Minerals Industry Safety and Health Risk Management Guideline* January 2011

Layered Risk Assessment Planning



Risk Assessment Enablers

◆WHAT ENABLERS DID WE NEED TO CREATE?

◆*Bathurst Group level standards to cover the risk elements of the HSMS*

◆*Associated Procedures and Tools*

◆*Training*

BRL Standards with Risk Management Processes

- ◆ ***Risk Management Standard***

- ◆ ***Incident Investigation and***

- Notification Standard***

- ◆ ***Work Area Inspections***

- Standard***

- ◆ ***Change Management***

- Standard***

- ◆ ***Non-conformance and
Corrective Action Standard***

- ◆ ***Fatigue Standard***

- ◆ ***Project Evaluation Standard***

- ◆ ***Control of Energy PCP***

- ◆ ***Worker Health PCP***

- ◆ ***Personal Conduct and
Accountability Standard***

Risk Management Standard

◆ Risk Matrix – 5 by 5 matrix as per AS/NZS ISO 31001

- ◆ *Developing company specific definitions for likelihood and consequence*
- ◆ *Risk Matrix has been used as the basis for incident rating matrix to use during an incident – what level is the incident – who do I notify, what do I do now, what level investigation is required*

| | | | | | | |
|----------------------|---|--------------------|----|----|----|----|
| LIKELIHOOD RATING | A | 15 | 10 | 6 | 3 | 1 |
| | B | 19 | 14 | 9 | 5 | 2 |
| | C | 22 | 18 | 13 | 8 | 4 |
| | D | 24 | 21 | 17 | 12 | 7 |
| | E | 25 | 23 | 20 | 16 | 11 |
| | | 5 | 4 | 3 | 2 | 1 |
| | | CONSEQUENCE RATING | | | | |

Risk Management Standard

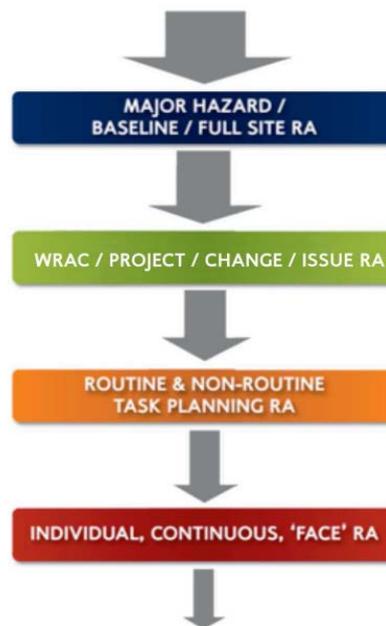
◆ Four level approach to risk assessment

◆ *Broadbrush Risk Assessment*

◆ *Formal risk assessment for complex tasks
(Workplace Risk Assessment and Control (WRAC))*

◆ *Job Safety Environment Analysis (Group Hazard Assessment)*

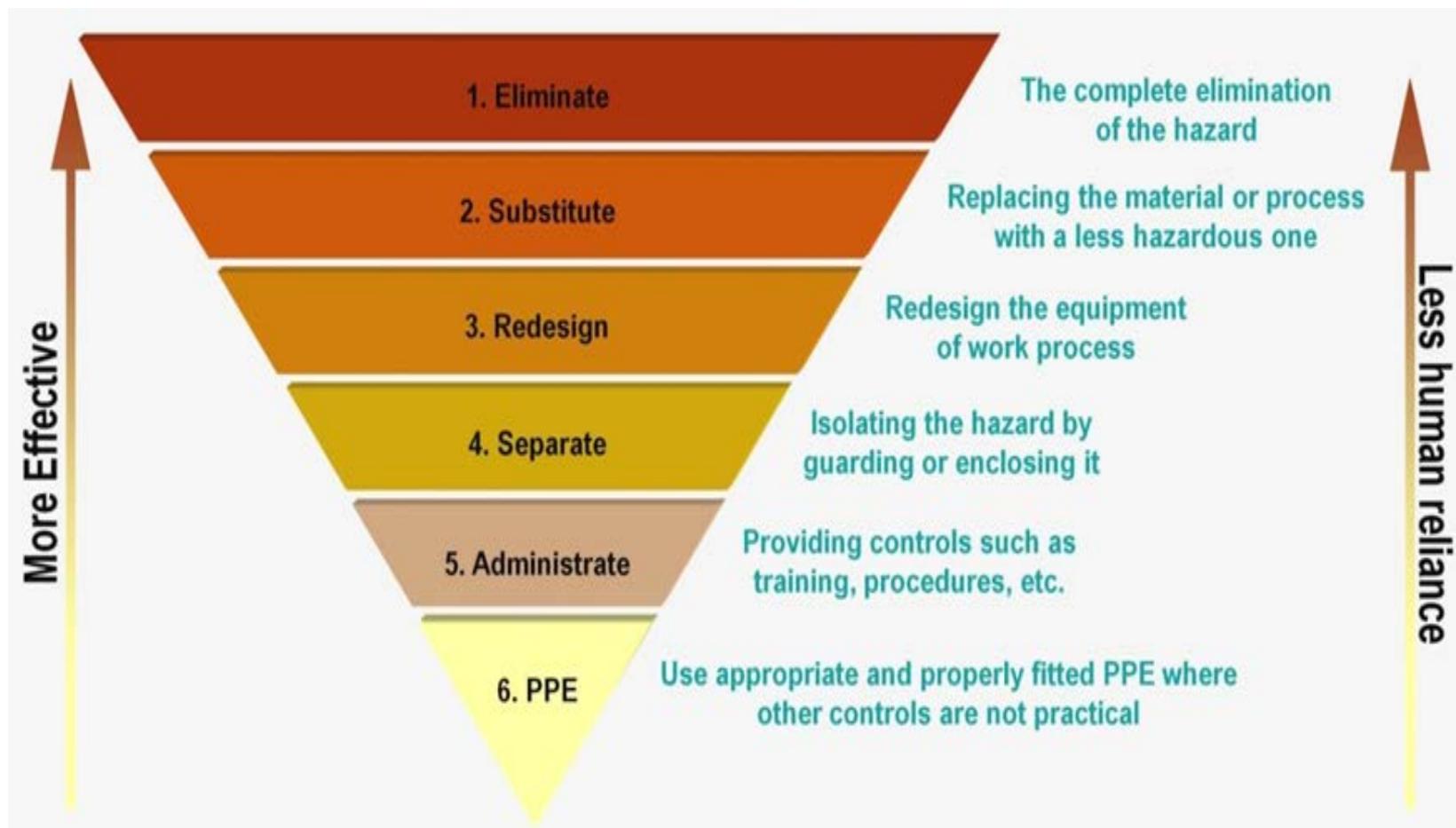
◆ *Take 5s (Personal Hazard)*



Risk Management Standard

- ◆ **Developed Tools and Templates for the four level approach**
- ◆ **Complementary to HSE Act “eliminate-isolate-minimise”**
 - ◆ *Selected to use six level hierarchy of controls to further explain to mine workers how effective the risk controls are they are selecting*

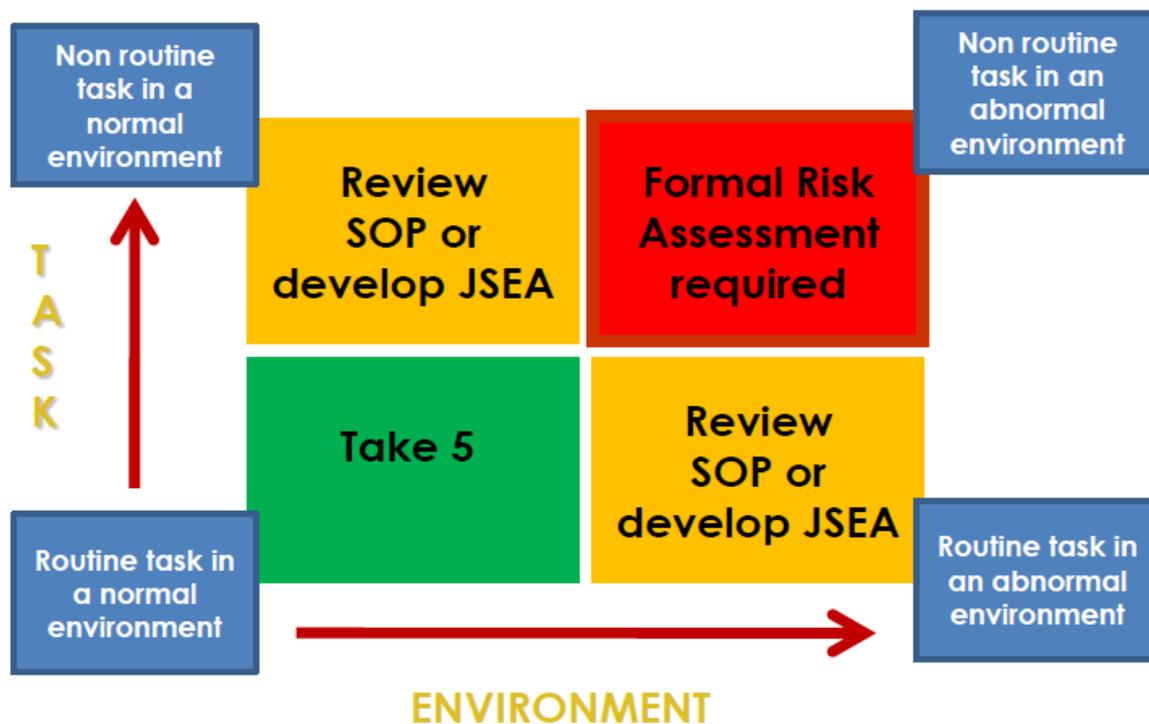
Risk Management Standard



BRL Risk Management Standard 2015

Risk Management Standard – Key Tool Adopted

When should a Risk Assessment/JSEA be conducted?



BRL Risk Management Standard 2015

Operational Risk Assessment Roll Out

◆ Whole of Enterprise Risk Assessment

◆ *Risks feed into corporate intent documentation to align and focus our keys risks with our corporate strategy and annual budgeting – key in challenging market conditions*

◆ Principal Hazard Risk Assessments

◆ *38 days in 2014 - PHMP BBRA and Individual Principal Hazard Risk Assessments with employee representatives and safety reps*

◆ JSEAs and Take 5 in common use

Key Learnings Risk Assessment Process

- ◆ Get risk matrix developed ASAP
- ◆ Important to settle on a written risk methodology that you can live by
 - ◆ *We chose no raw ranking and or no re-ranking*
- ◆ Ensure that the risk rating doesn't take over the action you were trying to achieve – sets a priority for what you need to do first
- ◆ Respect the original ranking and go about actioning additional controls based on this priority
- ◆ Broad cross section of attendees

Key Learnings Risk Assessment Process

◆ Understand the limitation of WRAC

- ◆ *Where the rest of the world is talking risk control effectiveness we are working at its first introductory steps under the new regslets identify our existing controls and additional controls*
- ◆ *Positive opportunities difficult to capture effectively*
- ◆ *Once we are more confident on risk control effectiveness (RCE), look at changing risk methodology e.g. bowtie*

Operational Risk Processes – Current Training

- ◆ **Staged training roll out 27 BRL standards to all mine workers. Priorities - risk, incident, personal conduct, work area inspections, consultation/communication, control of energy**
- ◆ **31% of employees have completed NZQA 26856 *Carry out the risk management processes at an extractive site***
- ◆ **Next week - Senior Site Executives and General Managers NZQA 23547 *Establish the risk management system at an extractive site***
- ◆ **Supervisor Safety Leadership Training**

Where to Next for Operational Risk Management Training?

◆ Feedback from initial training provides direction

◆ *More work on hazard vs risk*

◆ *Risk control effectiveness – managing risk is all about control*

◆ *Develop risk management processes one day training package for remaining 70% of workforce*

◆ *Importance of scoping in risk assessments*

◆ *As Low As Reasonably Practicable (ALARP)*

◆ *Further incident investigation*

◆ *Implementation by practice*



“safety mindset”